



1-3/8" DIA. ROLLERS ~ 2 EA.

DELFIN GLIDES ~ 2 EA.

USE 601-0008 ROLLER ASSY. FOR 1600-B DOORS

## 1600-B SLIDING DOOR ROLLER REPLACEMENT

1. OPEN DOOR PART WAY.
2. REMOVE RETAINER CHANNEL - (SEE FIG. A)
3. REMOVE DOOR BY LIFTING UP AND PULLING BOTTOM OF DOOR OUT AND DOWN TO REMOVE
4. WITH DOOR REMOVED FROM FRAME, YOU CAN REPLACE THE ROLLERS AND GLIDES (SEE FIG. B)

## RE-INSTALLING DOOR

5. RE-INSTALL DOOR BY INSERTING DOOR HEAD INTO HEADER CHANNEL THEN SWINGING DOOR BOTTOM INWARD TO SET ROLLERS ON SILL TRACK.
6. RE-INSTALL RETAINING CHANNEL, SCREW IN PLACE

NOTE: GREASE THE ROLLERS AT LEAST ONCE A YEAR WITH A QUALITY MARINE GRADE GREASE TO ENSURE SMOOTH AND TROUBLE-FREE OPERATION OF ROLLERS

**A LUMINUM**  
**2000INC.**

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CUSTOMER:		MODEL: 1600-B SLIDING DOOR		QUANTITY/BOAT 1 EA
I.D. NO.	DRAWING NO: 1600-B	SCALE: 1 : 8	DRAWN BY: DATE: DJM 11/30/01	PAGE 1 OF 1
REV.	DRAWING NAME: ROLLER REPLACMENT			